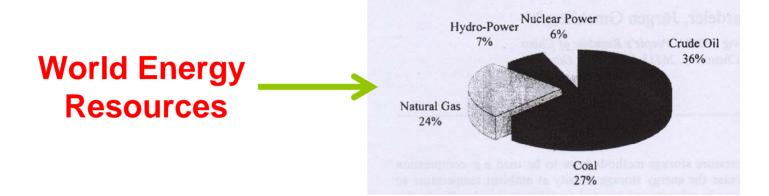
Simulation of Methane Adsorption in Adsorbed Natural Gas (ANG) Storage System

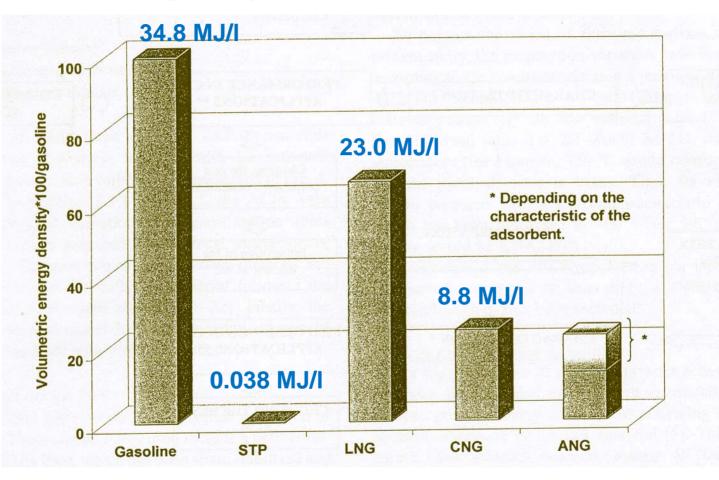
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Motivation for storage of Natural Gas



- Abundantly available in nature
- Potentially attractive fuel for transportation sector due to high octane number (i.e. 130 compared to 90 that of gasoline)
- Low cost compared to gasoline, diesel etc.
- Environmentally friendly due to very low emission of CO₂ and other air pollutants

Comparison of energy density of various NG storage systems with Gasoline



Lozano-Castelló et al., Fuel, 2002



ANG Cylinder & Adsorbents



Granular Activated carbon



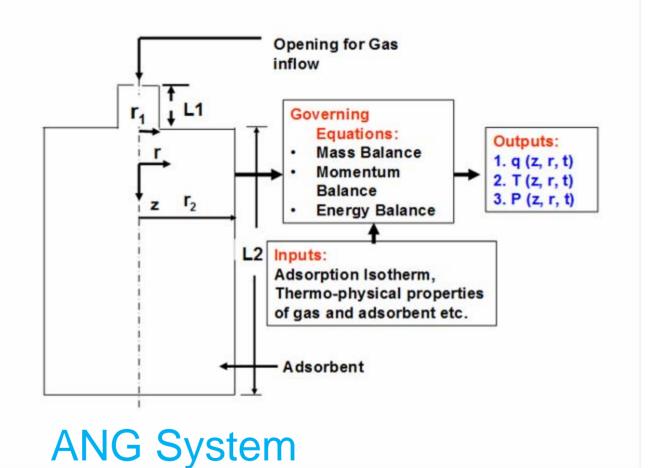


Cross Sectional view of Adsorbent Bed

Thermal effects affecting the performance of ANG Technology

- 1. If heat of adsorption released during charge is not removed from the storage system, less methane is adsorbed as the bed heats up.
- 2. If the heat of adsorption is not resupplied during discharge, the bed temperature drops, increasing the residual amount of NG that remains in storage at depletion.

2-D Transport Model for Adsorption of Methane in Packed Bed of Nanoporous Adsorbents



Model Formulation Continuity Equation: $\frac{\partial}{\partial t} \left(\epsilon_t \rho_g + \rho_b q \right) + \nabla \cdot \left(\rho_g \mathbf{u}_g \right) = 0$...(1) $\rho_g = \frac{PM_g}{RT} \qquad \dots (2)$

q can be obtained by Dubinin-Astakhov Equation (DA).

$$q = \rho_{ads} W_o exp \left[-\left(\frac{A}{\beta E_o}\right)^n \right] \qquad \dots (3)$$
$$A = RT \ln \left(\frac{P_s}{P}\right) \qquad \dots (4)$$
$$P_s = P_{cr} \left(\frac{T}{T_{cr}}\right)^2 \qquad \dots (5)$$

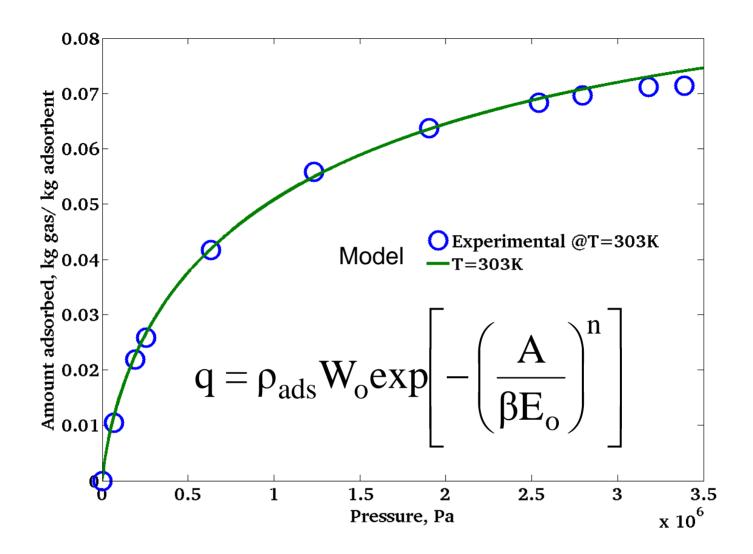
$$\rho_{ads} = \frac{\overline{\rho}_{ads}}{\exp[\alpha_e \left(T - \overline{T}_b\right)]} \qquad \dots (6)$$

Momentum Equation:

$$\frac{\rho_{g}}{\varepsilon_{t}}\frac{\partial \mathbf{u_{g}}}{\partial t} + \frac{\rho_{g}}{\varepsilon_{t}^{2}}\left(\mathbf{u_{g}}\cdot\nabla\right)\mathbf{u_{g}} = -\nabla P + \mu_{g}\nabla^{2}\mathbf{u_{g}} - \frac{\mu_{g}}{K}\mathbf{u_{g}} \quad \dots (7)$$

Energy Equation:

$$\rho C_{p} \frac{\partial T}{\partial t} + C_{pg} \nabla \cdot \left(T \rho_{g} \boldsymbol{u}_{g} \right) = \nabla \cdot \left(\lambda_{eff} \nabla T \right) + \rho_{b} \left| \Delta H \right| \frac{\partial q}{\partial t} + \epsilon_{t} R \rho_{g} \frac{\partial T}{\partial t} \dots (8)$$



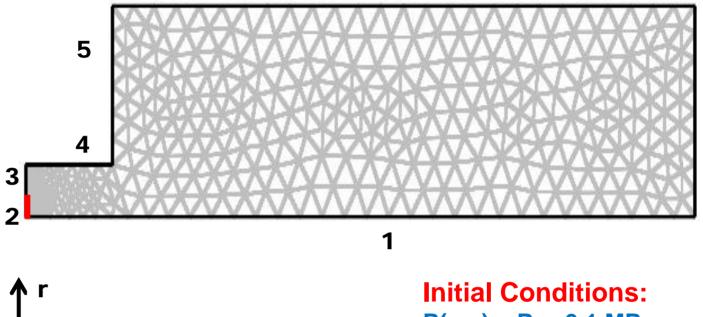
Simulation Details

Numerical Technique: Finite Element Method for solving Coupled Partial differential equations like Navier Soke, Energy and DA equaions

Sofware used: COMSOL MULTIPHYSICS 3.5a with Module "Chemical Engineeing", solver PARDISO 2D- Axi-symmteric geometry with triangular mesh

Convergence Precision: 1.0E-06





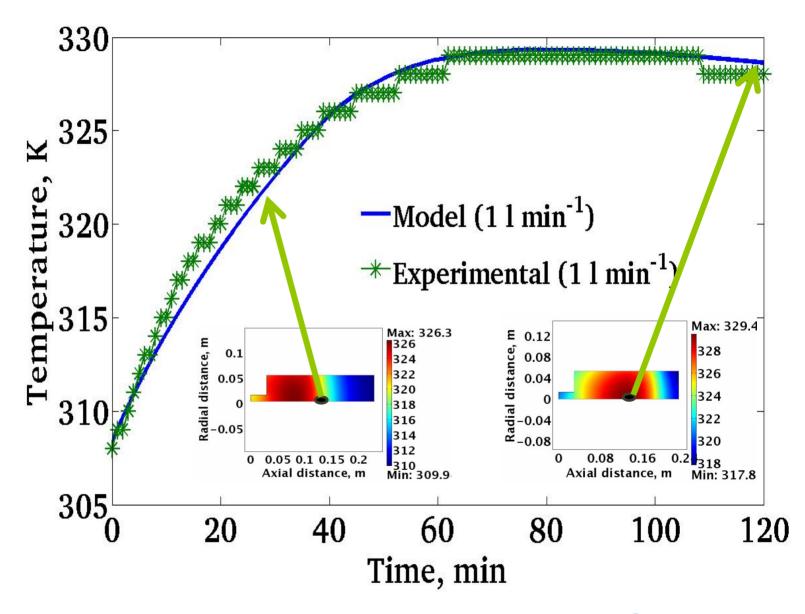
For boundaries at 3,4,5,6 and 7, wall with no slip boundary condition for flow equations and convective heat flux boundary condition for energy equation are used

Ζ

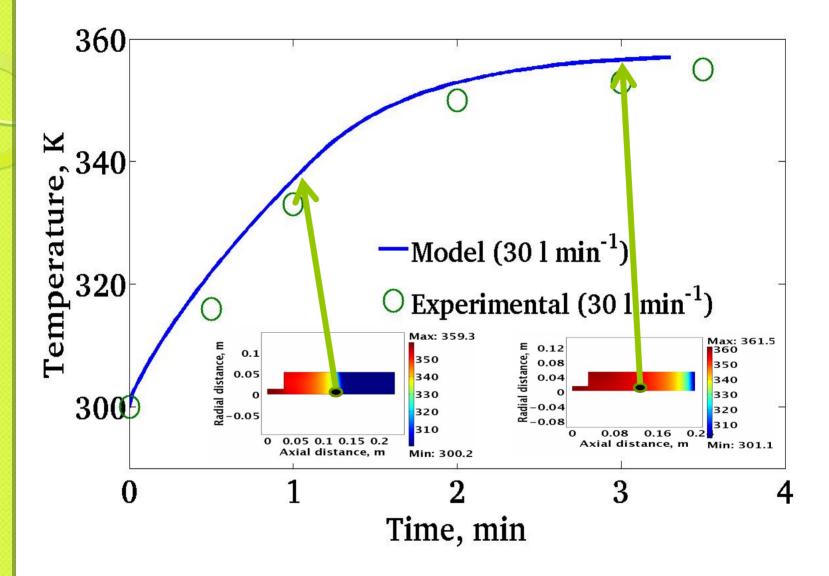
Initial Conditions: $P(z, r) = P_i = 0.1 MPa$ $T(z, r) = T_i = 300K/308 K$ $q = q(P_i, T_i)$ 7

At boundary 2, Heat flux inlet boundary condition for energy eqn and Velocity inlet for flow equation

symmetry boundary condition at boundary 1



Temperature Profile during charging @ 1.0 //min



Temperature Profile during charging @ 30.0 //min

Adsorption data at controlled flow rates

Q (<i>l</i> min ⁻¹)	$\Delta \mathbf{T}_{max}$	$\mathbf{V_{f}}\left(l ight)$	$\frac{V_{f}}{V_{bed}}$	t _f (min)
			(V/V)	
1.0	21	120.0	65.9	120.0
30.0	58	99.0	54.4	3.3

Conclusion

- * At high charging rates (30.0 / min⁻¹), although filling time is about 3.3 min (within practically feasible range), the reduction of storage capacity is about 17.5% compared to that of low charging rates (1.0 / min⁻¹).
- * The large temperature increase of about 58° compared to that of low charging rates (1.0 / min⁻¹) makes the system inefficient.
- * The longer filling time of 2.0 hours with charging rate of 1.0 / min⁻¹ also makes the system impractical.
- The model that has been reported in this work can be used to optimize the condition for gas storage applications.

Thank You