

Presented at the 2011 COMSOL Conference in Boston

A 2D Axisymmetric Electrodeposition Model

Roger W. Pryor, Ph.D.
VP Research,
Pryor Knowledge Systems

Introduction to Electrodeposition:

- **Widely Employed Technology**

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}
- Critical Path Technology

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}
- Critical Path Technology
- Decorative Coatings

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}
- Critical Path Technology
- Decorative Coatings
- Abrasion Resistance

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}
- Critical Path Technology
- Decorative Coatings
- Abrasion Resistance
- Corrosion Resistance

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}
- Critical Path Technology
- Decorative Coatings
- Abrasion Resistance
- Corrosion Resistance
- Electrical Circuit Formation

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}
- Critical Path Technology
- Decorative Coatings
- Abrasion Resistance
- Corrosion Resistance
- Electrical Circuit Formation
- Encapsulation

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}
- Critical Path Technology
- Decorative Coatings
- Abrasion Resistance
- Corrosion Resistance
- Electrical Circuit Formation
- Encapsulation
- Optical Coatings

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}
- Critical Path Technology
- Decorative Coatings
- Abrasion Resistance
- Corrosion Resistance
- Electrical Circuit Formation
- Encapsulation
- Optical Coatings
- Cloaking Circuits

Introduction to Electrodeposition:

- Widely Employed Technology
- Large Literature {1}
- Critical Path Technology
- Decorative Coatings
- Abrasion Resistance
- Corrosion Resistance
- Electrical Circuit Formation
- Encapsulation
- Optical Coatings
- Cloaking Circuits
- Nanotechnology
- etc.

This 2D Axisymmetric Electrodeposition Model:

- High Aspect-Ratio Well Plating

This 2D Axisymmetric Electrodeposition Model:

- High Aspect-Ratio Well Plating
- Transient Response Coating Thickness

This 2D Axisymmetric Electrodeposition Model:

- High Aspect-Ratio Well Plating
- Transient Response Coating Thickness
- Ionic Mass Transport through Fluid Medium

This 2D Axisymmetric Electrodeposition Model:

- High Aspect-Ratio Well Plating
- Transient Response Coating Thickness
- Ionic Mass Transport through Fluid Medium
- pH 4 Copper Sulfate Medium

This 2D Axisymmetric Electrodeposition Model:

- High Aspect-Ratio Well Plating
- Transient Response Coating Thickness
- Ionic Mass Transport through Fluid Medium
- pH 4 Copper Sulfate Medium
- Nernst-Planck Equation {2} (chnp) Solution

This 2D Axisymmetric Electrodeposition Model:

- High Aspect-Ratio Well Plating
- Transient Response Coating Thickness
- Ionic Mass Transport through Fluid Medium
- pH 4 Copper Sulfate Medium
- Nernst-Planck Equation {2} (chnp) Solution
- Moving Mesh (ale) Solution

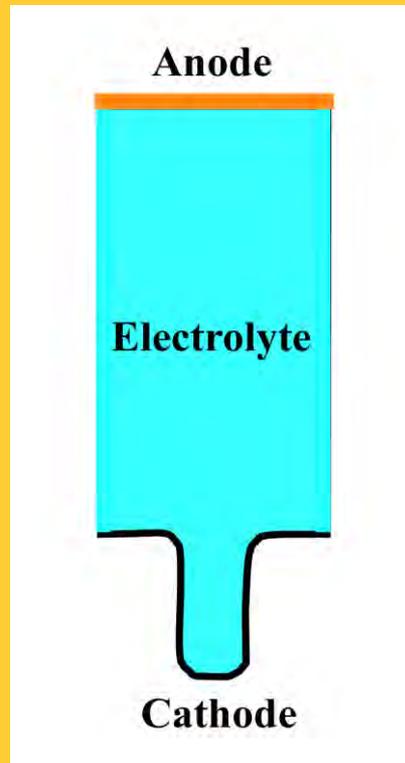
This 2D Axisymmetric Electrodeposition Model:

- High Aspect-Ratio Well Plating
- Transient Response Coating Thickness
- Ionic Mass Transport through Fluid Medium
- pH 4 Copper Sulfate Medium
- Nernst-Planck Equation {2} (chnp) Solution
- Moving Mesh (ale) Solution
- First Approximation Solution

This 2D Axisymmetric Electrodeposition Model:

- High Aspect-Ratio Well Plating
- Transient Response Coating Thickness
- Ionic Mass Transport through Fluid Medium
- pH 4 Copper Sulfate Medium
- Nernst-Planck Equation {2} (chnp) Solution
- Moving Mesh (ale) Solution
- First Approximation Solution
- Based on Fick's Law {3} plus Electrostatic Forces

This 2D Axisymmetric Electrodeposition Model:



A 2D Axisymmetric Electrodeposition Model

This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Nernst-Planck Equation

$$N_i = -D_i \nabla c_i - z_i u_i F c_i \nabla V$$

Where: N_i = mass transport vector [mol/(m²*s)]

D_i = Diffusivity of the i^{th} species in the electrolyte [m²/s]

c_i = Concentration of the i^{th} species in the electrolyte [mol/m³]

z_i = Charge of the i^{th} species in the electrolyte [1] (unitless)

u_i = Mobility of the i^{th} species in the electrolyte [(mol*m²)/(J*s)]

F = Faraday's constant [A*s/mol]

V = Potential in the fluid [V]

This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Nernst-Planck Equation

The mobility u_i of the i^{th} species can be expressed as:

$$u_i = \frac{D_i}{RT}$$

Where: D_i = Diffusivity of the i^{th} species in the electrolyte [m^2/s]

R = Universal gas constant $8.31447[\text{J}/\text{mol}\cdot\text{K}]$

T = Temperature [K]



This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Nernst-Planck Equation

The material balances for each species are expressed as:

$$\frac{\partial c_i}{\partial t} = \nabla \cdot N_i$$

Where: c_i = Concentration of the i^{th} species in the electrolyte [mol/m³]

N_i = mass transport vector [mol/(m²*s)]

t = time [t]



This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Nernst-Planck Equation

The electroneutrality condition is given as follows:

$$\sum_i z_i c_i = 0$$

Where: z_i = Charge of the i^{th} species in the electrolyte [1] (unitless)
 c_i = Concentration of the i^{th} species in the electrolyte [mol/m³]



This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Butler-Volmer Equation {4}

The boundary conditions at the anode and the cathode are determined by the assumed electrochemical reaction and the Butler-Volmer equation.

This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Butler-Volmer Equation {4}

The boundary conditions at the anode and the cathode are determined by the assumed electrochemical reaction and the Butler-Volmer equation.

The assumed electrochemical reactions by which copper deposits on the cathode are as follows. (There are actually two reactions that occur.)

They are: $\text{Cu}^{2+} + e^- = \text{Cu}^+$ and $\text{Cu}^+ + e^- = \text{Cu}$.

This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Butler-Volmer Equation {4}

The boundary conditions at the anode and the cathode are determined by the assumed electrochemical reaction and the Butler-Volmer equation.

The assumed electrochemical reactions by which copper deposits on the cathode are as follows. (There are actually two reactions that occur.)

They are: $\text{Cu}^{2+} + e^- = \text{Cu}^+$ and $\text{Cu}^+ + e^- = \text{Cu}$.

(Typically, since not all things are equal and it is known that the Rate Determining Step (RDS) (slowest) is the $\text{Cu}^{2+} + e^- = \text{Cu}^+$, by about a factor of 1000 {5}.)

It is also herein assumed that the $\text{Cu}^{2+} + e^- = \text{Cu}^+$ step is in equilibrium.

This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Butler-Volmer Equation {4}

That being the case, then the cathode mass transport is:

$$N_{Cu^{2+}} \cdot n = \frac{i_0}{2F} \exp\left[-\frac{1.5F\eta_{cat}}{RT}\right] \frac{c_{Cu^{2+}}}{c_{Cu^{2+},ref}} \exp\left[-\frac{0.5F\eta_{cat}}{RT}\right]$$

Where: N_i = mass transport vector [mol/(m²*s)]

n = normal vector

i_0 = Exchange current density [A/m²]

R = Universal gas constant [J/(mol*K)]

$c_{Cu^{2+}}$ = Concentration of the Cu²⁺ species in the electrolyte [mol/m³]

$c_{Cu^{2+},ref}$ = Reference concentration of the Cu²⁺ species in the electrolyte [mol/m³]

η_{cat} = Cathode overpotential [V]

F = Faraday's constant [A*s/mol]

T = Temperature [K]

This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Butler-Volmer Equation {4}

It then follows that, the anode mass transport is:

$$N_{Cu^{2+}} \cdot \mathbf{n} = \frac{i_0}{2F} \exp\left[-\frac{1.5F\eta_{an}}{RT}\right] \frac{c_{Cu^{2+}}}{c_{Cu^{2+},ref}} \exp\left[\frac{0.5F\eta_{an}}{RT}\right]$$

Where: \mathbf{N}_i = mass transport vector [mol/(m²*s)]

\mathbf{n} = normal vector

i_0 = Exchange current density [A/m²]

R = Universal gas constant [J/(mol*K)]

$c_{Cu^{2+}}$ = Concentration of the Cu²⁺ species in the electrolyte [mol/m³]

$c_{Cu^{2+},ref}$ = Reference concentration of the Cu²⁺ species in the electrolyte [mol/m³]

η_{an} = Anode overpotential [V]

F = Faraday's constant [A*s/mol]

T = Temperature [K]

This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Butler-Volmer Equation {4}

For the insulating boundaries, where the mass transport is zero:

$$N_{Cu^{2+}} \cdot \mathbf{n} = 0$$

Where: $N_{Cu^{2+}}$ = mass transport vector [mol/(m²*s)]

\mathbf{n} = normal vector

A 2D Axisymmetric Electrodeposition Model

This 2D Axisymmetric Electrodeposition Model:

Governing Processes: Butler-Volmer Equation {4}

For sulfate ions, the insulating condition applies everywhere, thus:

$$N_{SO_4^{2+}} \cdot \mathbf{n} = 0$$

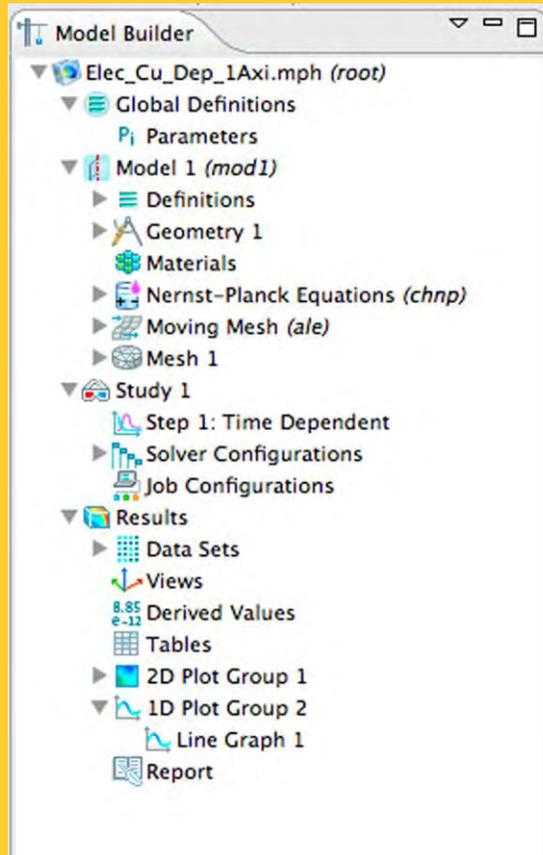
Where: $N_{SO_4^{2+}}$ = Mass Transport Vector [mol/(m²*s)]
 \mathbf{n} = normal vector

A 2D Axisymmetric Electrodeposition Model

This 2D Axisymmetric Electrodeposition Model:

Building the 2D Axisymmetric Electrodeposition Model

Model Builder Chart



A 2D Axisymmetric Electrodeposition Model

This 2D Axisymmetric Electrodeposition Model:

Building the 2D Axisymmetric Electrodeposition Model

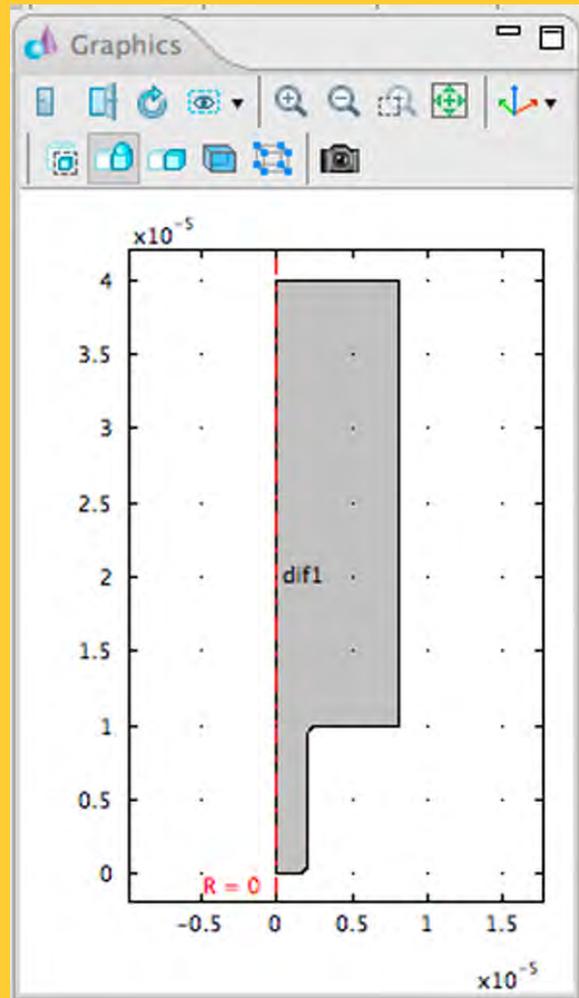
Global Parameters

Name	Expression	Description
Cinit	500 [mol/(m ³)]	Initial concentration
T0	298[K]	System temperature
i0	150[A/m ²]	Exchange current density
phi_eq	0[V]	Relative equilibrium potential
alpha	0.75[1]	Symmetry factor
phi_s_anode	0.0859[V]	Anode potential
phi_s_cathode	-0.0859[V]	Cathode potential
z_net	2[1]	Net species charge
z_c1	z_net[1]	Charge, species c1
z_c2	-z_net[1]	Charge, species c2
um_c1	D_c1/R_const/T0	Mobility, species c1
um_c2	um_c1	Mobility, species c2
MCu	63.546e-3[kg/mol]	Cu molar mass
rhoCu	7.7264e3[kg/m ³]	Cu density
D_c1	2e-9[m ² /s]	Diffusivity
alpha1	0.5[1]	Symmetry factor
alpha2	1.5[1]	Diffusivity
D_c2	D_c1	Symmetry factor

A 2D Axisymmetric Electrodeposition Model

This 2D Axisymmetric Electrodeposition Model: Building the 2D Axisymmetric Electrodeposition Model

Model Geometry

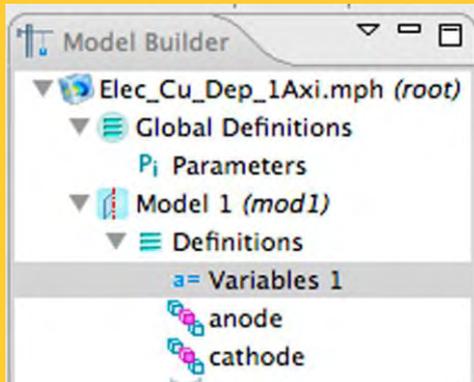


A 2D Axisymmetric Electrodeposition Model

This 2D Axisymmetric Electrodeposition Model:

Building the 2D Axisymmetric Electrodeposition Model

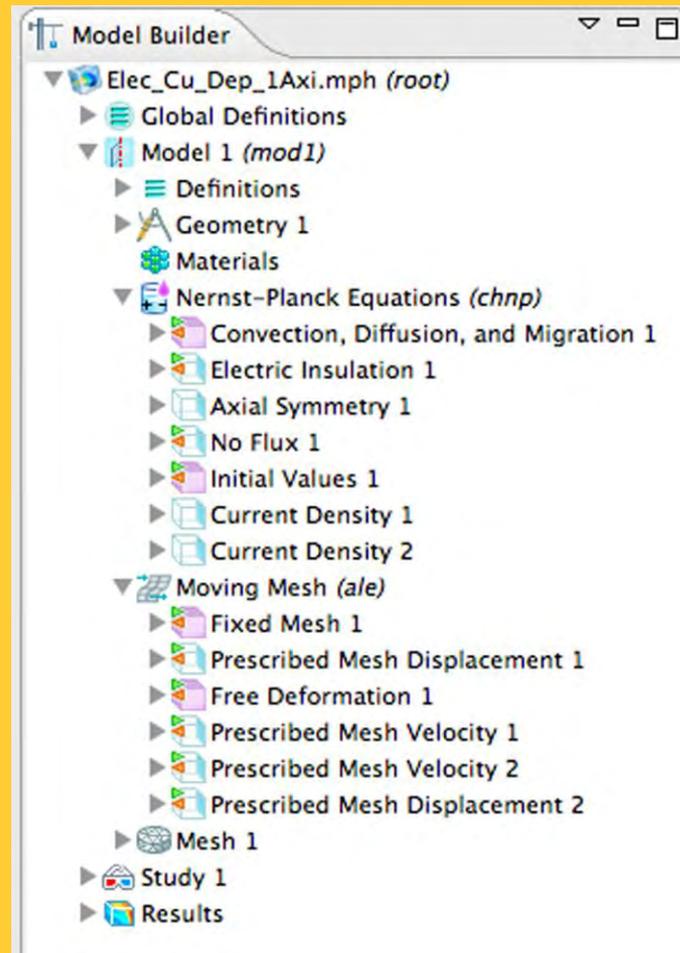
Local Variables



Name	Expression	Description
i_anode	$i_0 * (\exp(\alpha * z_{net} * F_{const} / R_{const} / T_0 * (\phi_{s_anode} - V - \phi_{eq})) - c_1 / C_{init}) * \exp(-\alpha_1 * z_{net} * F_{const} / R_{const} / T_0 * (\phi_{s_anode} - V - \phi_{eq}))$	Anode current density
i_cathode	$i_0 * (\exp(\alpha_2 * z_{net} * F_{const} / R_{const} / T_0 * (\phi_{s_cathode} - V - \phi_{eq})) - c_1 / C_{init}) * \exp(-\alpha_1 * z_{net} * F_{const} / R_{const} / T_0 * (\phi_{s_cathode} - V - \phi_{eq}))$	Cathode current density
growth	$i_{cathode} * M_{Cu} / \rho_{Cu} / z_{net} / F_{const}$	Deposition rate, cathode
n_growth	$i_{anode} * M_{Cu} / \rho_{Cu} / z_{net} / F_{const}$	Deposition rate, anode
displ_r	$\text{abs}(r - R)$	Absolute displacement in r direction

This 2D Axisymmetric Electrodeposition Model: Building the 2D Axisymmetric Electrodeposition Model

Domain and Boundary Specifications

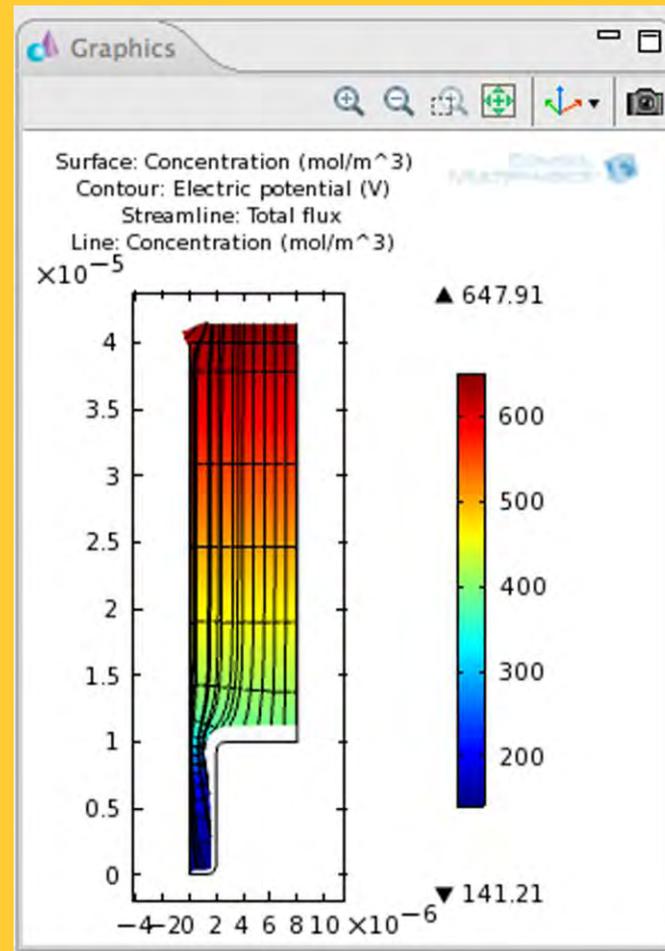


A 2D Axisymmetric Electrodeposition Model

This 2D Axisymmetric Electrodeposition Model:

Results

**Converged
Model**

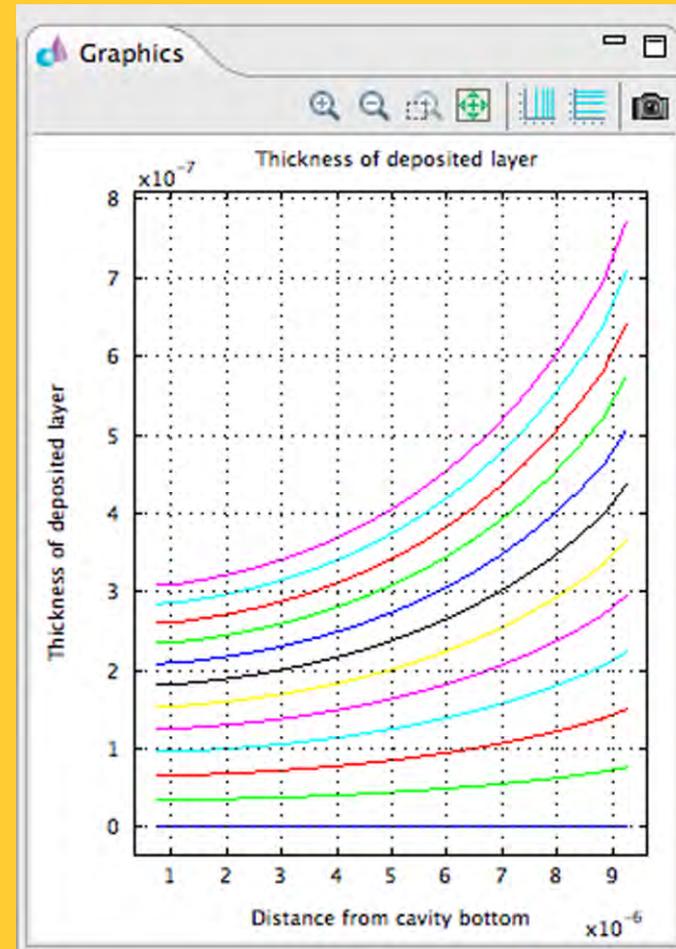


A 2D Axisymmetric Electrodeposition Model

This 2D Axisymmetric Electrodeposition Model:

Results

Electrodeposition Thickness



A 2D Axisymmetric Electrodeposition Model

This 2D Axisymmetric Electrodeposition Model:

Conclusions

COMSOL Multiphysics 4.x works well for the modeling of electrodeposition problems.

This 2D Axisymmetric Electrodeposition Model:

References

1. N. Kanani, Ed., *Electroplating and Electroless Plating of Copper & its Alloys*, ASM International, Materials Park, Ohio, ISBN: 0-904477-26-6, (2003)
2. http://en.wikipedia.org/wiki/Nernst-Planck_equation
3. http://en.wikipedia.org/wiki/Fick%27s_laws_of_diffusion
4. http://en.wikipedia.org/wiki/Butler-Volmer_equ
5. Z. Chen and S. Liu, “Simulation of Copper Electroplating Fill Process of Through Silicon Via”, 11th International conference on electronic Packaging Technology & High Density Packaging, 2010, pp. 433-437

This 2D Axisymmetric Electrodeposition Model:

Thank You!