

A close-up, angled view of a microchip or integrated circuit, showing a complex grid of yellow and blue squares representing different components or cells on the chip.

## **Design and Development of Microsystems within a Corporate Research Environment by Utilizing COMSOL Multiphysics**

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Siemens AG, Corporate Technology, Munich, Germany

Comsol Conference, Stuttgart, 26th-28th October 2011

## Outline

### **Introduction: Siemens Corporate Technology**

### **Microsystem Design Examples**

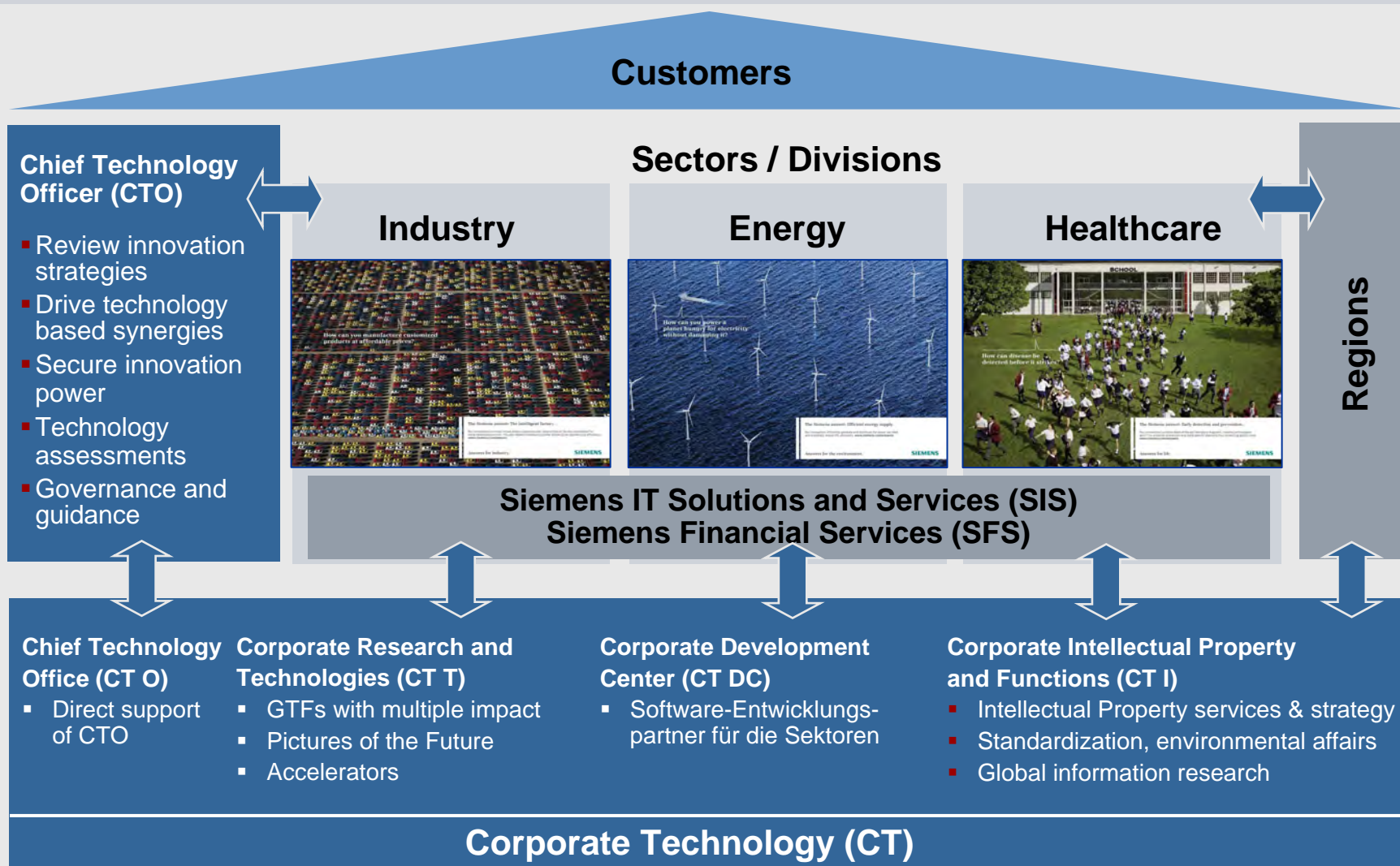
- Miniaturized optical gas sensor
- MEMS based piezoelectric energy harvesting module
- CMOS based sensor arrays for biochemical analysis

### **Summary and Conclusions**

# **Introduction: Siemens Corporate Technology**

# Corporate Technology

Networking the integrated technology company



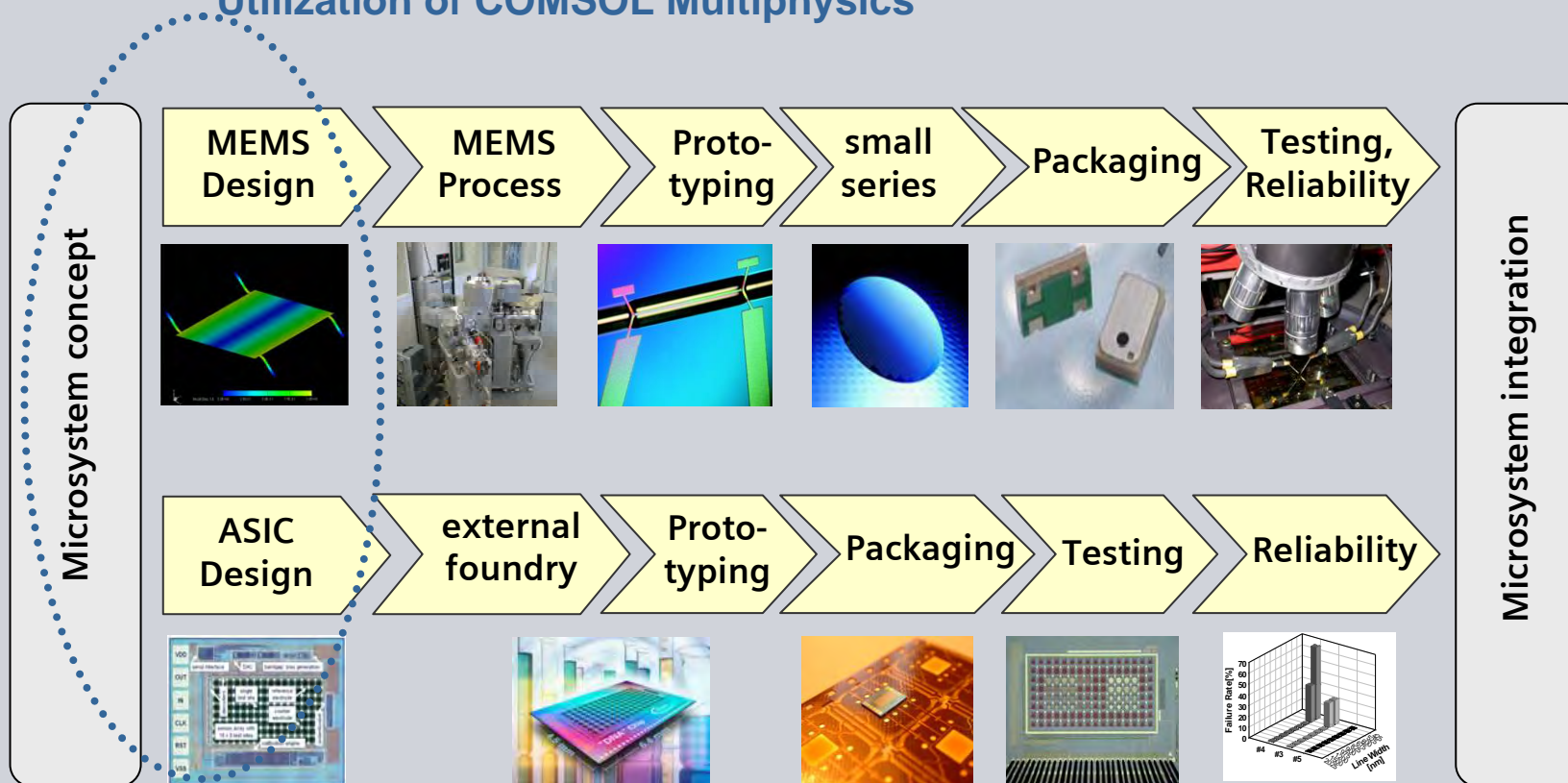
# Corporate Technology

## World wide locations

**SIEMENS**



Utilization of COMSOL Multiphysics



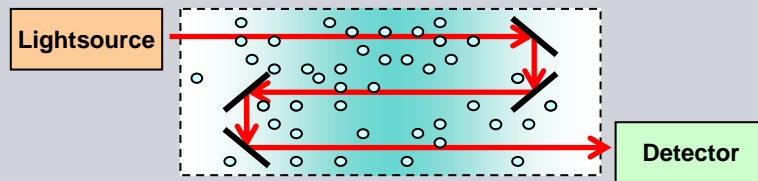
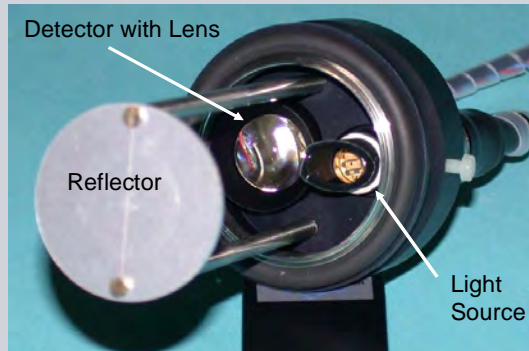
# **Microsystem Design Examples**

**Miniaturized optical gas sensor**

## Miniaturized optical gas sensor

### Motivation

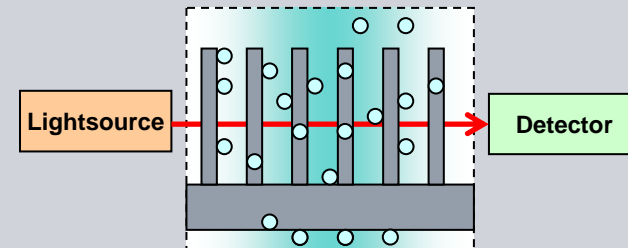
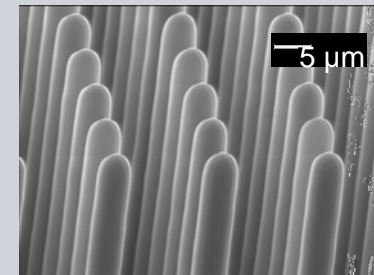
#### Conventional



Size: 100 – 1000 mm

#### Microsystem

#### Photonic crystal microstructure



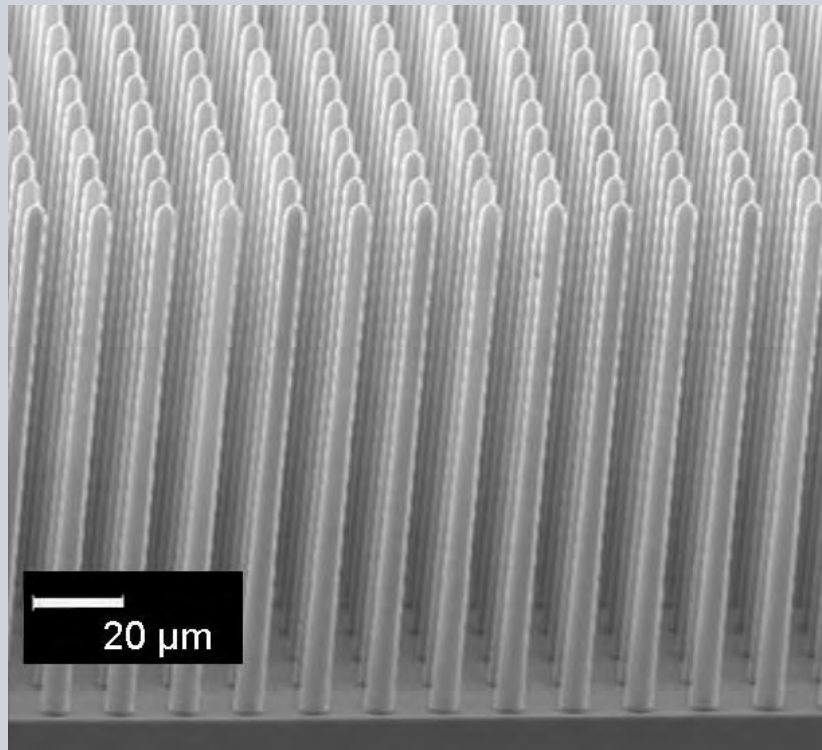
Size: 1 – 10 mm



## Miniaturized optical gas sensor

### Innovative device concept

#### Photonic crystal structure (Si rods in air)



Source: M. Schieber, Siemens CT T DE HW1, GTF MHM MSY

#### Miniaturization enabled:

by creating a waveguide (removing of rods) within the photonic crystal.



- increased absorption length by an appropriate waveguide geometry
- increased absorption coefficient by exploiting “slow light” (light propagates with an extremely slow group velocity)

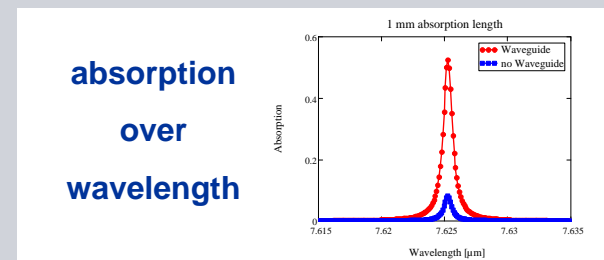
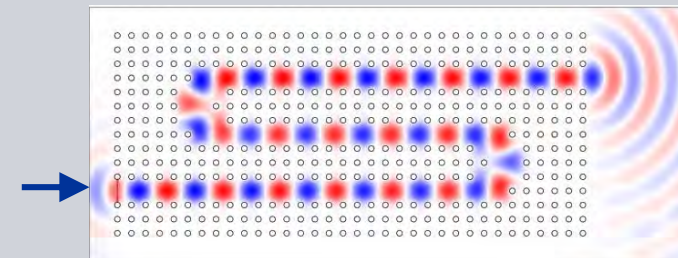
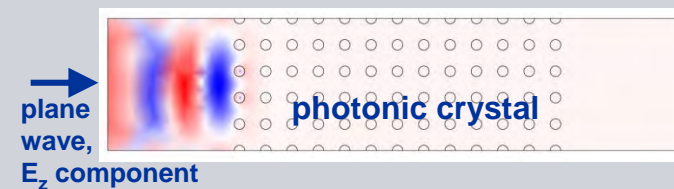
## Miniaturized optical gas sensor

### Concept evaluation and device design

*C. Kraeh, H. Hedler, "FEM Simulations of Rod-Type Photonic Crystals as Resonant Microsystems for Optical Gas Sensors", COMSOL Conference, Stuttgart, October 2011.*

**COMSOL Multiphysics simulations with RF Module, In-Plane Waves to evaluate:**

- Optical properties of a photonic crystal
- Photonic crystal waveguide properties
  - Slow light
  - Coupling into photonic crystals
- Absorption properties (gas detection)



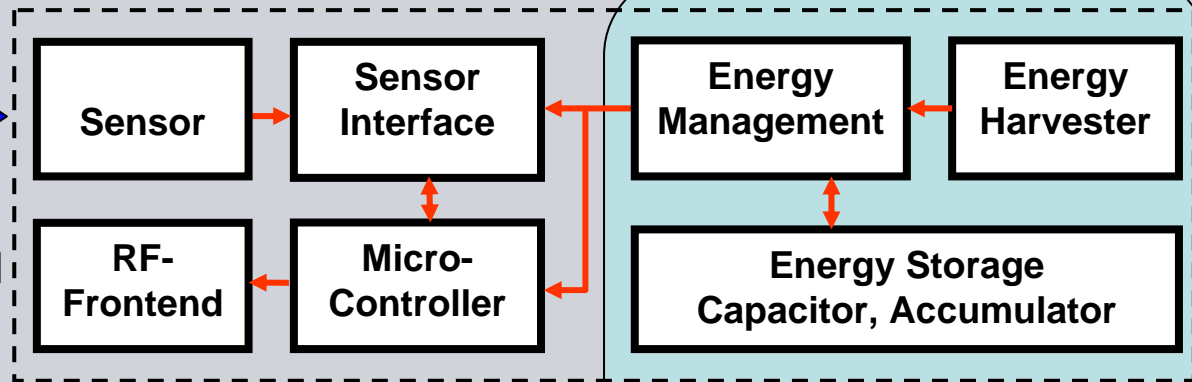
# **MEMS based piezoelectric energy harvesting module**

## MEMS based piezoelectric energy harvesting module

### Motivation: Energy autonomous sensor node

#### Quantity to be measured

Temperature  
Pressure



Wireless  
Communication



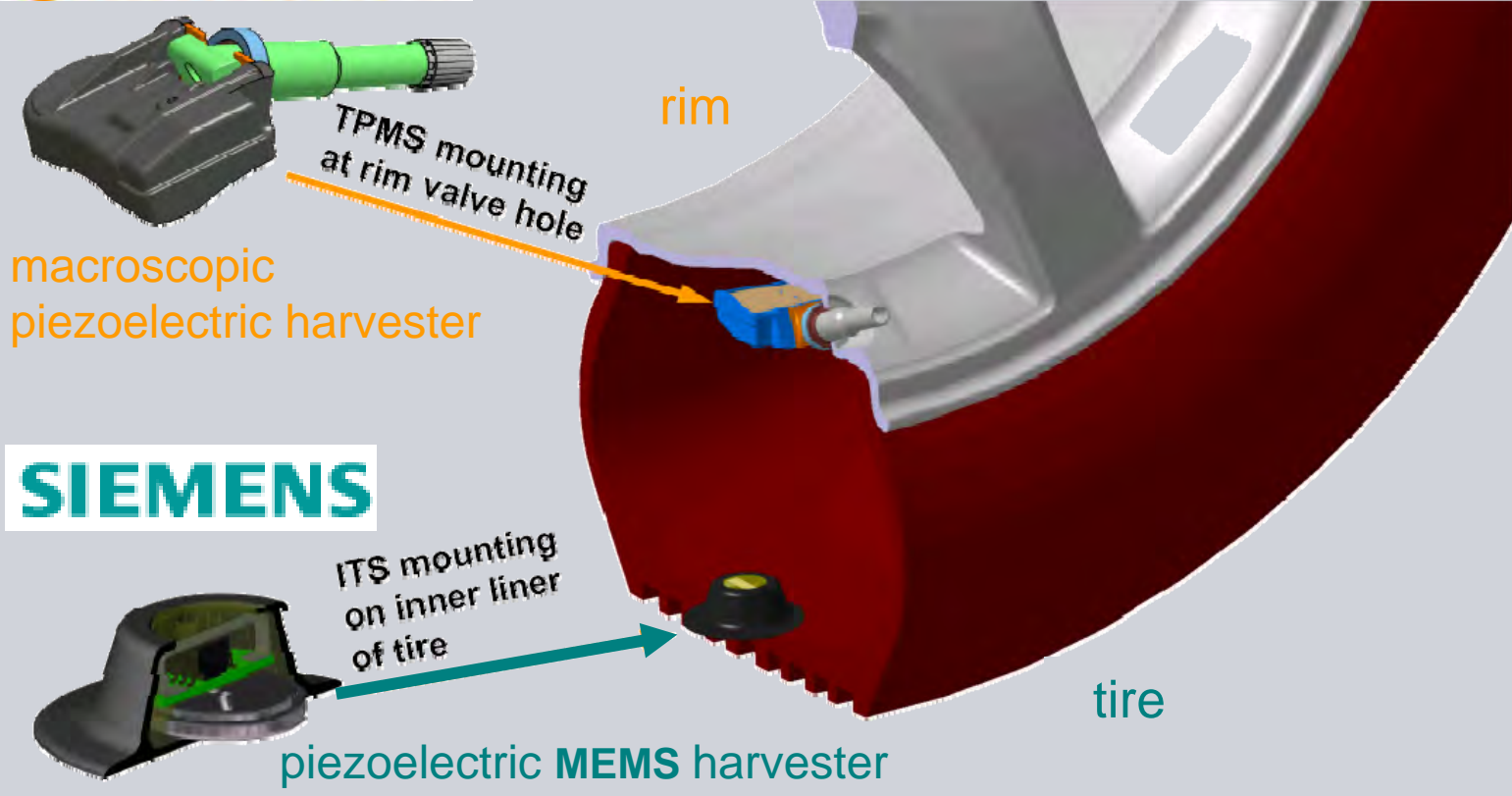
#### Benefits:

- Maintenance free
- Costs
- Environmental friendly

### Tire pressure monitor system (TPMS) for automotive applications



Source: Continental

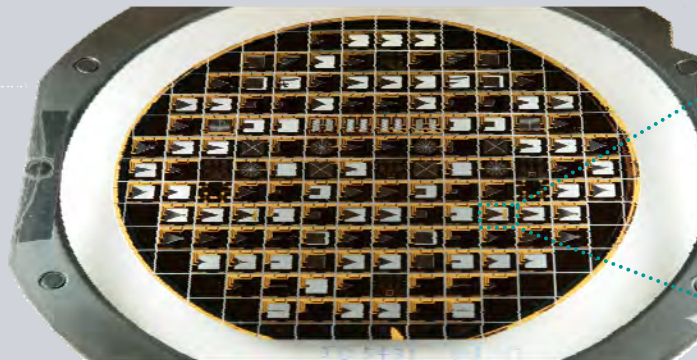


## MEMS based piezoelectric energy harvesting module

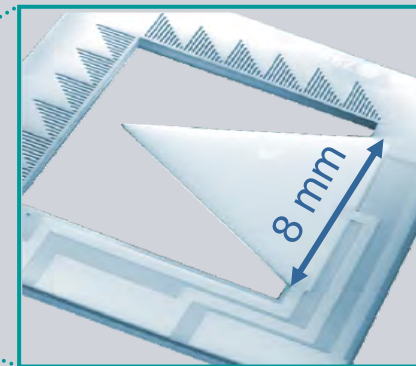
### Innovative MEMS harvester device concept for TPMS application

#### Properties of MEMS harvester to enable tire-based TPMS application:

- Minimized mass in the micro gram range
- Non-resonant excitation scheme
- Overload protection
- Provides inherently CMOS compatible voltage level



6" wafer with MEMS structures



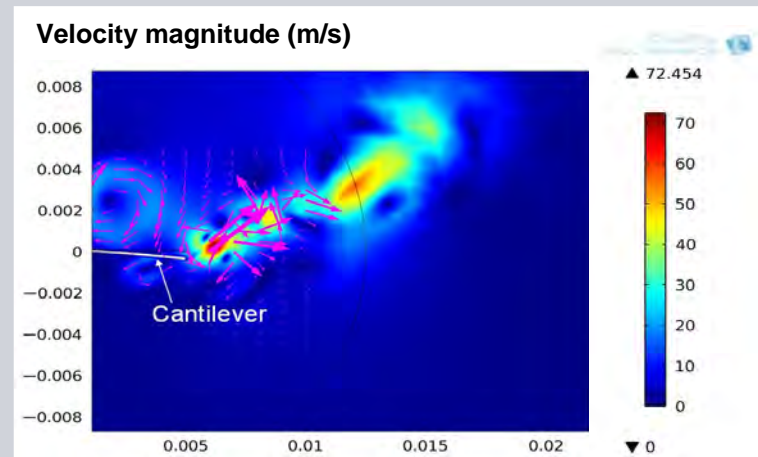
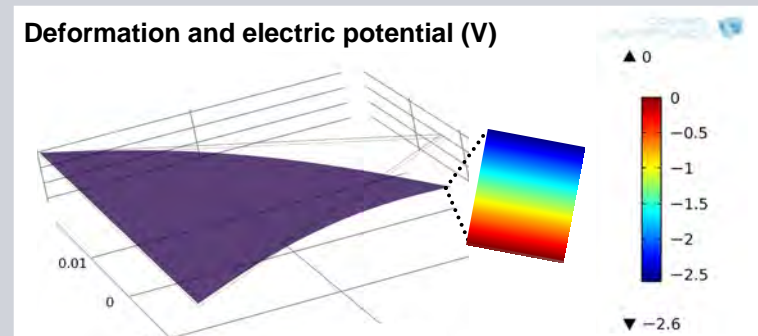
piezoelectric MEMS harvester

## MEMS based piezoelectric energy harvesting

### Concept evaluation and device design

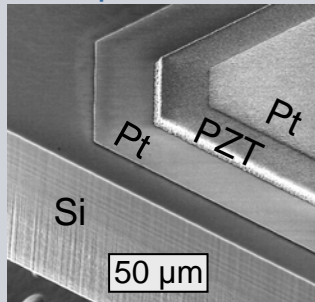
#### COMSOL Multiphysics simulation to evaluate:

- Optimized cantilever geometry regarding mechanical stress distribution  
(*Structural Mechanics Module, Solid Mechanics*)
- Design of piezoelectric thin film  
(*Structural Mechanics Module, Piezoelectric Devices*)
  - material parameters
  - geometry
- Cantilever damping behavior  
(*Fluid Flow Module, Fluid-Structure Interaction*)

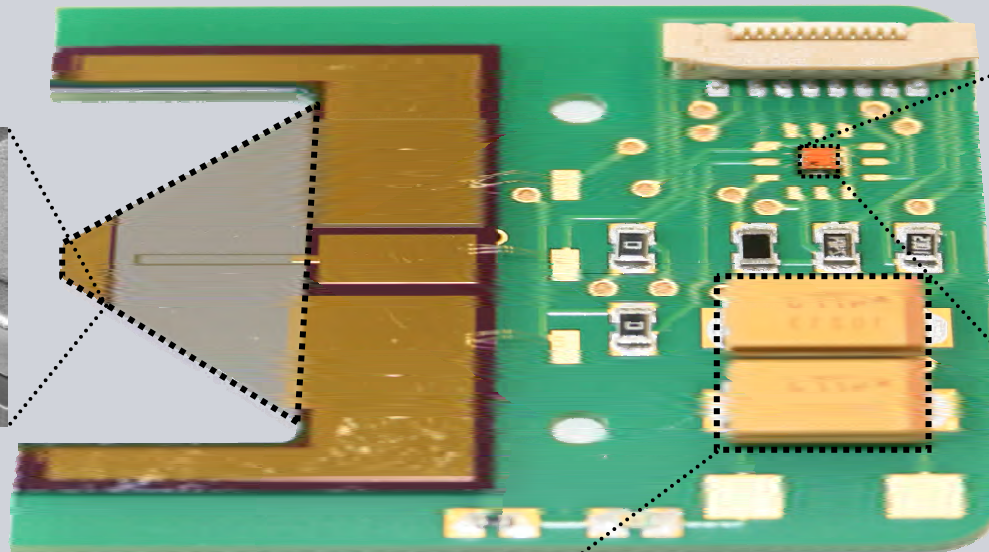


**Piezoelectric MEMS energy harvesting module implementation**

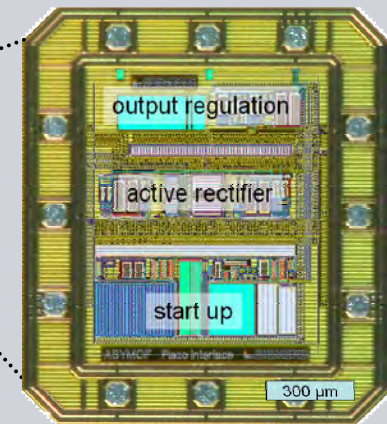
REM photo



piezoelectric  
MEMS  
harvester



energy storage capacitors



low-power  
energy-management  
ASIC



**PCB level integrated energy harvesting module realized**

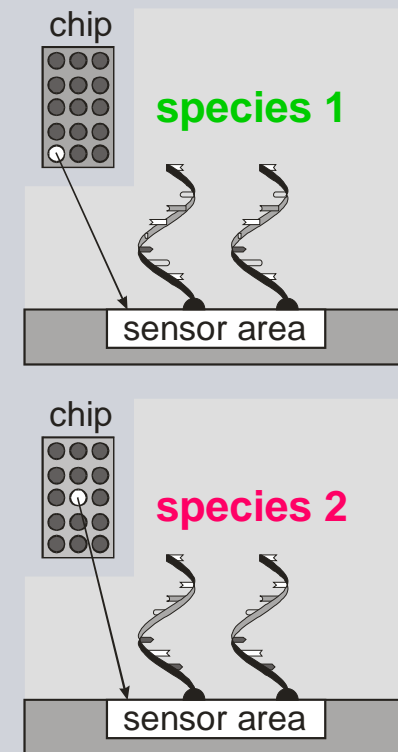
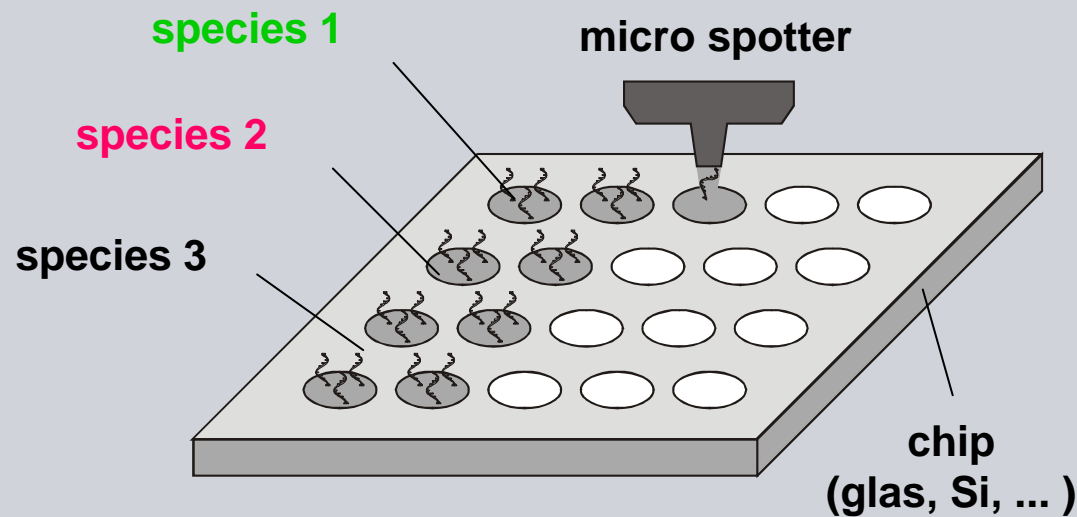


# **CMOS based sensor array for biochemical analysis**

# CMOS based sensor array for biochemical analysis

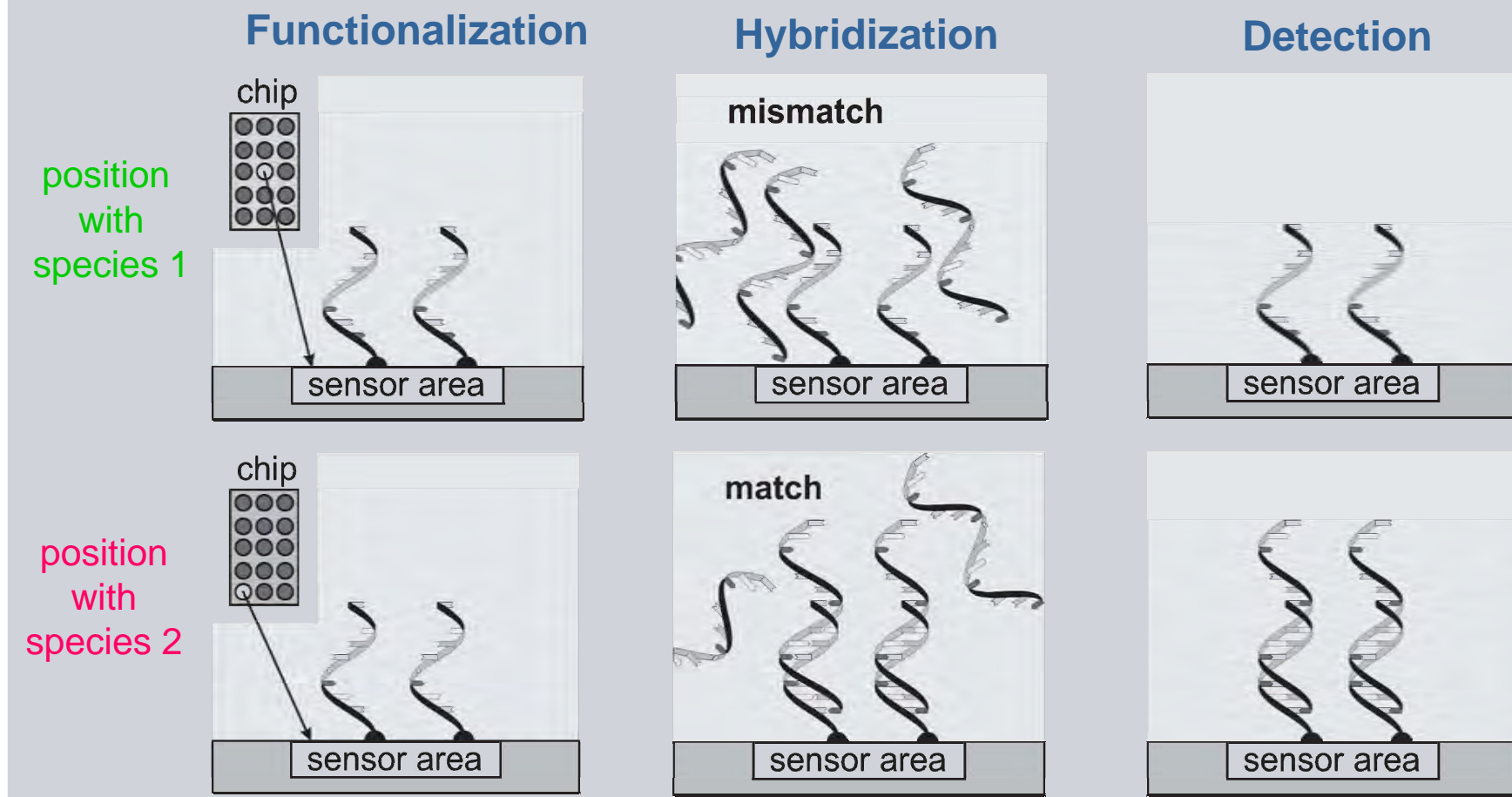
## Motivation: Operation principle of DNA-Sensor (I)

Immobilization of different known sequences of single-stranded DNA  
(or other specific bio molecules like antibody)  
at known positions on a substrate:



# CMOS based sensor array for biochemical analysis

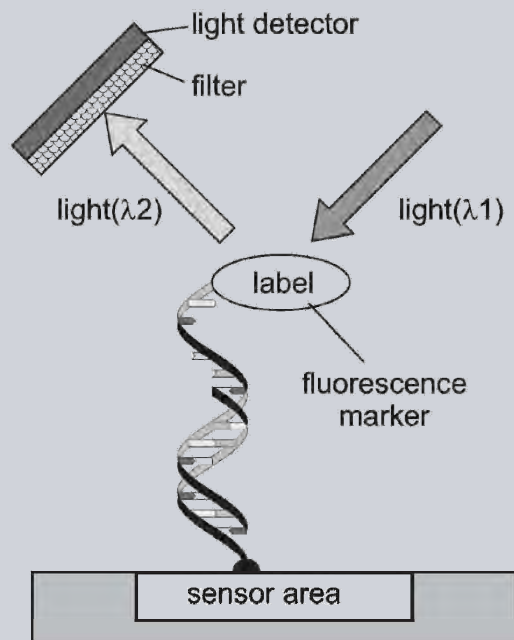
## Motivation: Operation principle of DNA-Sensor (II)



## CMOS based sensor array for biochemical analysis

### Motivation: Operation principle of DNA-Sensor (III)

Conventional molecular diagnostic is based on optical detection with fluorescent labels.



However, alternative electrochemical methods offer several advantages:

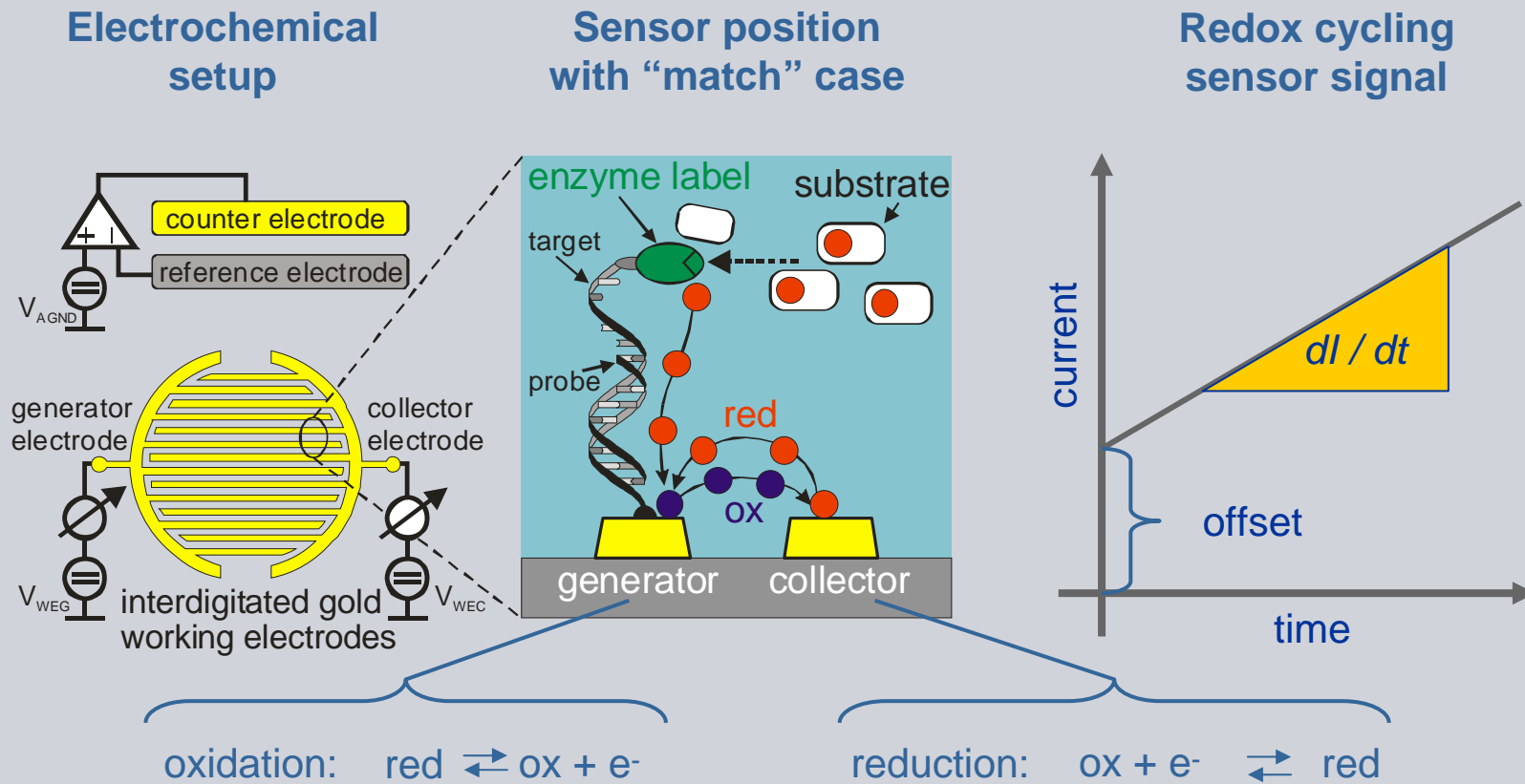
- direct integration with microelectronics and microfluidics systems (miniaturization)
- digital implementation enables robust operation and easy workflow

### Electrochemical bio sensors

can enable new fields of applications, such as point of care medical diagnostics, rapid food and water control.

# CMOS based sensor array for biochemical analysis

## Innovative device concept: electrochemical detection

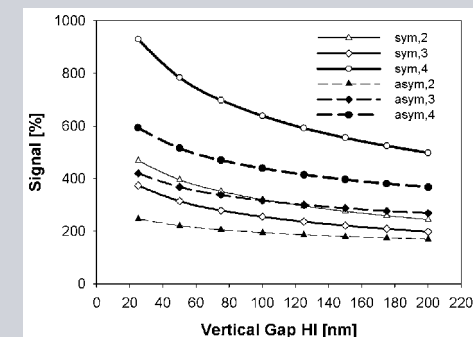
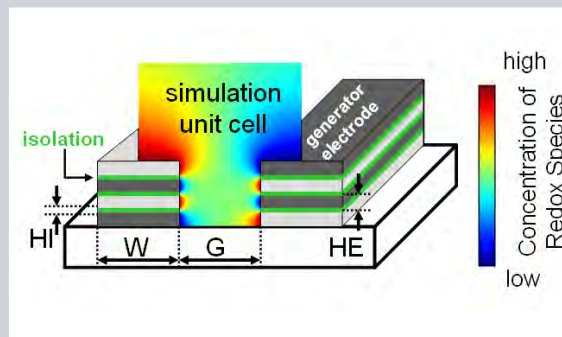
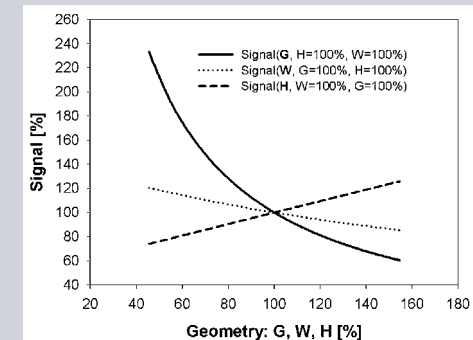
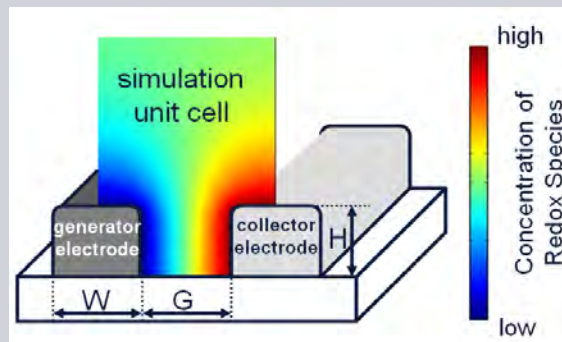


## CMOS based sensor array for biochemical analysis

### Concept evaluation and device design

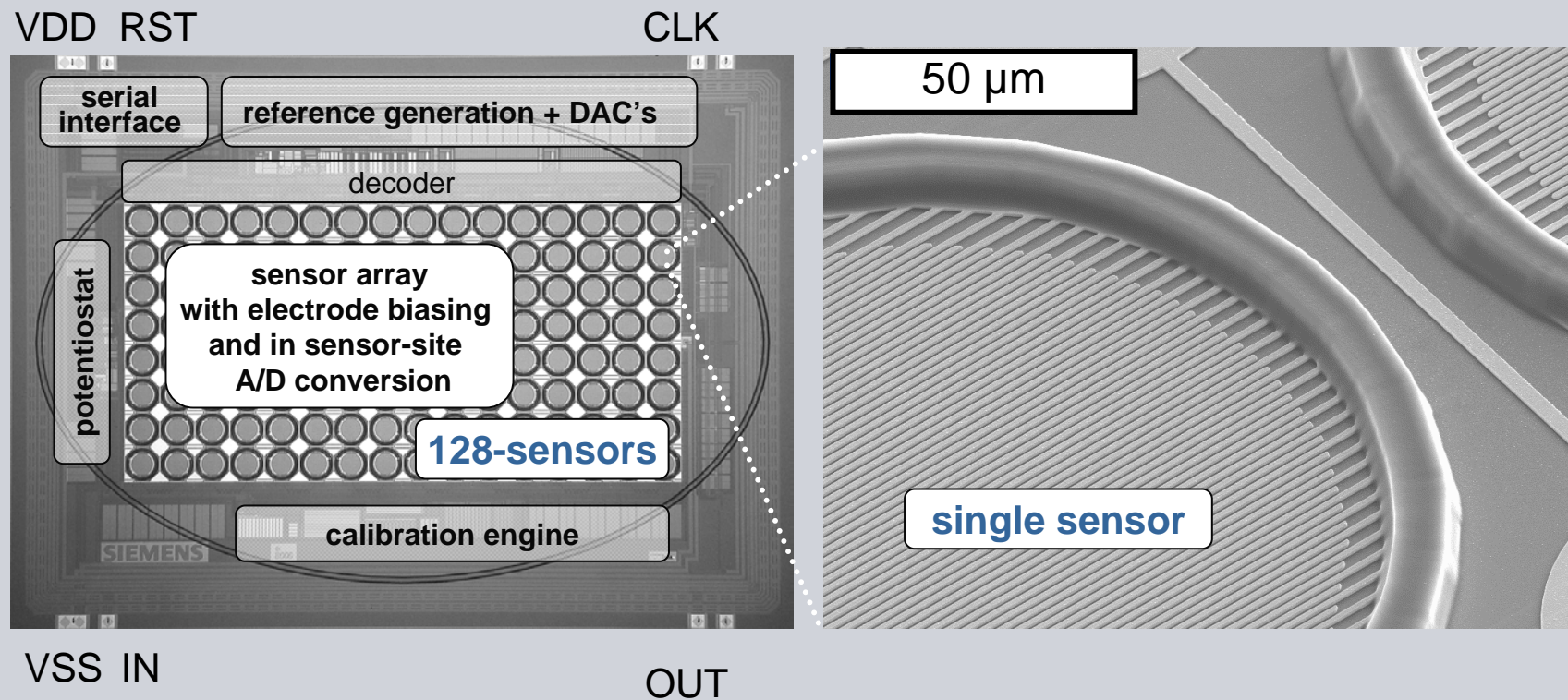
COMSOL Multiphysics simulations with *Chemical Engineering Module, Mass Transport* to evaluate:

- the geometry impact of a conventional sensor electrode design on the sensor signal
- an innovative stacked electrode design and the:
  - topology
  - geometry
 impact on the sensor signal



# CMOS based sensor arrays for biochemical analysis

## Implementation



 **Optimized fully integrated microsystem for biochemical analysis**

## Summary and Conclusions

**The Siemens CT Microsystems department is focused on developing innovative microsystem solutions. Examples presented in this talk are:**

- Miniaturized optical gas sensor
- MEMS based piezoelectric energy harvesting module
- CMOS based sensor array for biochemical analysis

**During the concept finding and evaluation phase FEM-simulation is an efficient method.**

**For the MEMS and ASIC design COMSOL Multiphysics is used as an development tool for a cost optimized process.**



**Thank you for your attention**